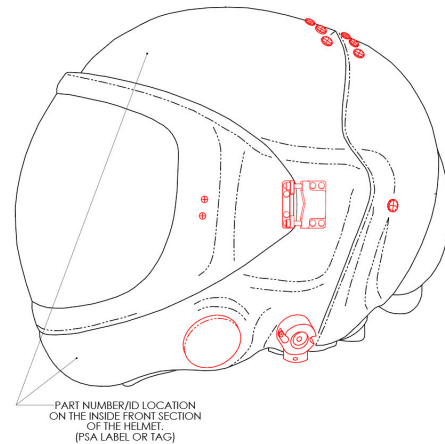
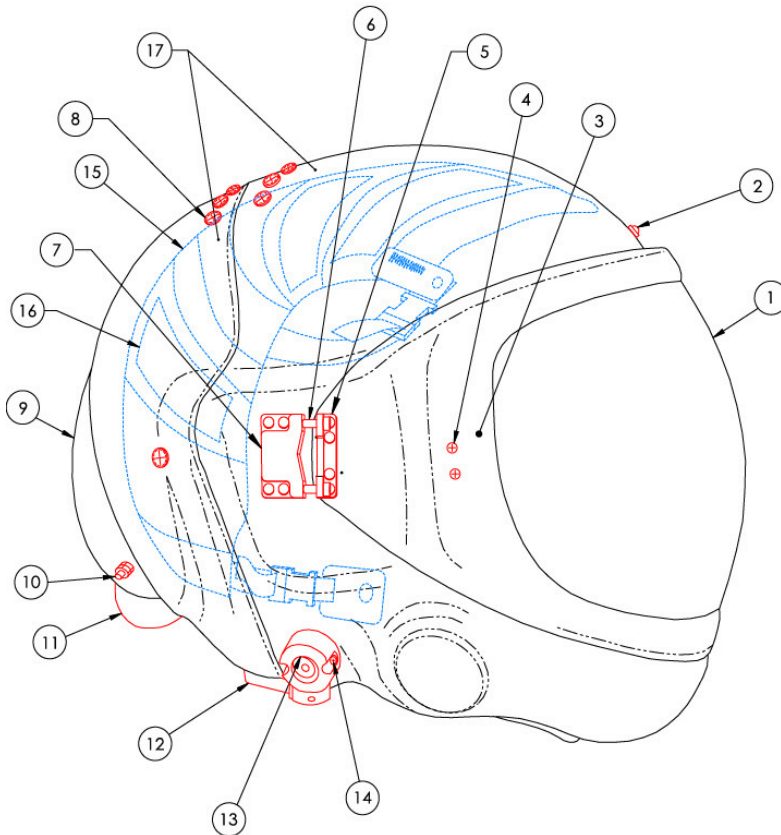




200-000 Commander Helmet Assembly

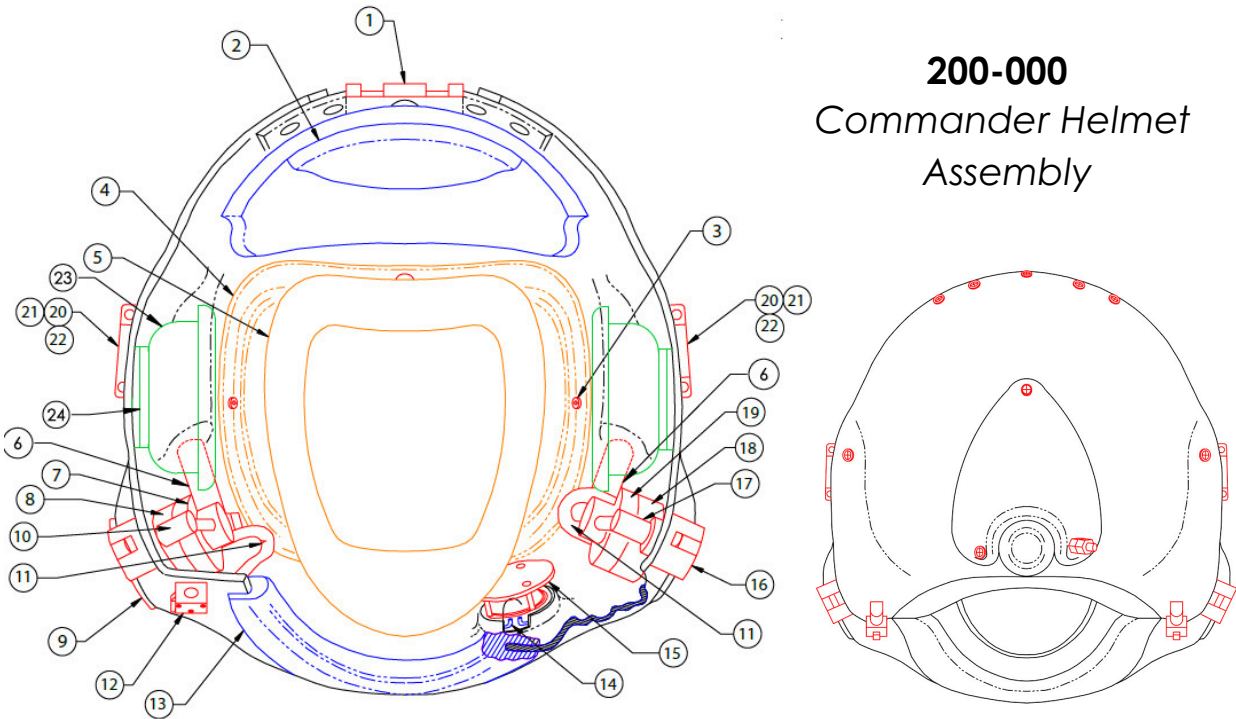


ITEM	QTY	PART NO.	DESCRIPTION
1	1	300-500-00	HELMET LENS
2	1	200-008	SENSING PORT SCREW
3	2	300-074	LENS RETAINER CLIP (NOT SHOWN)
4	4	300-075	LENS RETAINER CLIP SCREW
5	2	305-002	LENS RETAINER BRACKET (FRONT SHELL)
6	2	300-068	LENS RETAINER SCREW
7	2	305-003	LENS RETAINER NUT (BACK SHELL)
8	10	300-125 300-149 300-148	HINGE SCREW - CENTER (300-125) SIDE SCREWS - SIZE MAY VARY BASED ON THREAD VISIBILITY
9	1	300-124	BLADDER PUMP COVER
10	1	301-800	RELIEF VALVE
11	1	300-127	BLADDER PUMP BULB
12	2	301-000-L 301-000-R	LATCH ASSEMBLY LEFT LATCH ASSEMBLY RIGHT
13	2	200-500	INLET FITTING
14	4	300-111	INLET FITTING SCREW
15	1	300-330-BK	HEADNET
16	3	300-157	HELMET LINER SET
17	1	200-001	HELMET SHELL
18	1	300-700	BLADDER ASSEMBLY (NOT SHOWN)

The information contained in this drawing is the sole property of Blackbox Technologies Int'l. Any reproduction in part or as a whole without the written permission of Blackbox Technologies Int'l is prohibited.



200-000 Commander Helmet Assembly

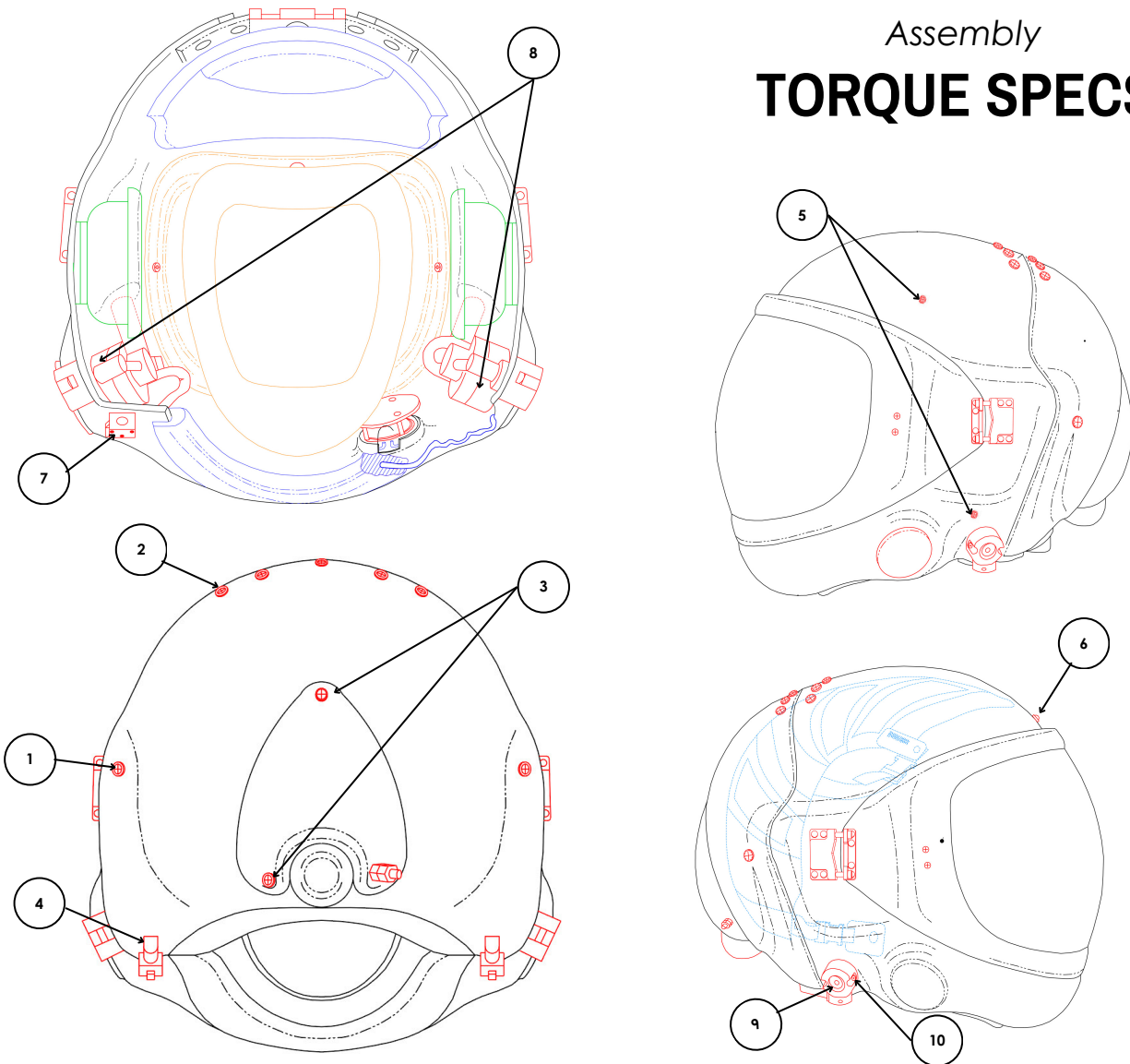


ITEM	QTY	PART NO.	DESCRIPTION
1	1	304-200	HELMET HINGE
2	1	300-157	HELMET LINER SET
3	8	300-082	FACEPIECE FASTENER
4	1	300-081	FACEPIECE RETAINER
5	2	300-930-H	FACEPIECE WITH HOLE
6	2	300-146	REGULATOR MOUNT HOSE
7	1	201-008	REGULATOR MOUNT - LEFT
8	1	300-200	HINGE SCREW
9	2	300-022	GROMMET - PURGE VALVE
10	1	200-400-LEFT	AIR INLET MANIFOLD - LEFT
11	AR	300-144	SENSING TUBE
12	2	301-000-L 301-000-R	LATCH ASSEMBLY LEFT LATCH ASSEMBLY RIGHT
13	2	300-108	EDGE MOLDING
14	1	205-014	SNAP RING - EXHALATION VALVE
15	1	300-300	SECONDARY REGULATOR ASSEMBLY
16	2	200-500	INLET FITTING
17	1	200-600-RIGHT	AIR INLET MANIFOLD - RIGHT
18	1	200-200	PRIMARY REGULATOR ASSEMBLY
19	1	200-700	REGULATOR MOUNT - RIGHT
20	2	305-002	LENS RETAINER BRACKET (FRONT SHELL)
21	2	300-068	LENS RETAINER SCREW
22	2	305-003	LENS RETAINER NUT (BACK SHELL)
23	1	100-076-A	COMMUNICATION HEADSET
24	2	100-110	EAR CUP SPACER ASSEMBLY

The information contained in this drawing is the sole property of Blackbox Technologies Int'l. Any reproduction in part or as a whole without the written permission of Blackbox Technologies Int'l is prohibited.



200-000
Commander Helmet
Assembly
TORQUE SPECS



ITEM	TOOL	IN-LBS	ITEM PART - DESCRIPTION
1	PH2	8 in-lbs	300-149 - BLADDER SCREW
2	PH2	8 in-lbs	300-125 - HINGE SCREW
3	PH2	4 in-lbs	300-149 - BLADDER PUMP COVER SCREW
4	PH2	4 in-lbs	300-103 - U-RETAINER SCREW
5	PH2	8 in-lbs	300-149 - HEADNET SCREW
6	PH2	2 to 4 in-lbs	200-008 - SENSING PORT SCREW
7	PH2	8 in-lbs	300-141 - LOCKING LATCH SCREW
8	FLATHEAD	4 in-lbs	300-138 - REGULATOR MOUNT
9	3/16 HEX DRIVER	80 in-lbs	201-049 - INLET SWIVEL FITTING
10	7/64 HEX DRIVER	10 in-lbs	300-111 - INLET FITTING SCREW

The information contained in this drawing is the sole property of Blackbox Technologies Int'l. Any reproduction in part or as a whole without the written permission of Blackbox Technologies Int'l is prohibited.